



UNIT SHOWN ASSEMBLED



STEP 3
LOAD SHOULDER PADS



STEP 1
PLACE WELDMENTS TOGETHER AS SHOWN IN IMAGE - USE JOINER PLATES ALONG WITH 10 BOLTS (1/4-20 X 1/2") & 1/4" NUTS EACH SIDE AND FASTEN TOGETHER AS SHOWN.



STEP 2
WITH UNIT TIPPED ON ITS SIDE USE 1/4-20 X 1/2" PHILLIPS HEAD SCREWS TO FASTEN THE CASTERS FROM THE BOTTOM SIDE AS SHOWN. USE 1/4" NUTS ON TOP TO SECURE.



SUPPLIES FOR EACH UNIT

Quantity Per Bill	Unit of Measure	Scrap Percent	Description
2.000	EACH	0.000%	Shoulder Pad Weldment, Single
4.000	EACH	0.000%	Caster, Swivel 3"
16.000	EA	0.000%	Screw-Machine-PH 1/4-20 X 1/2
20.000	EA	0.000%	Capscrew-Hx 1/4-20 X 1/2 Gr 5
36.000	EA	0.000%	Nut-Hx 1/4-20 Zinc
2.000	EACH	0.000%	Frame Support, Angle Joiner

GEARGRID

DRAWN	NAME	DATE	TITLE:
ENGINEER	Luke B.	08/21/24	Shoulder-Pad Assembly 2-PK
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<small> UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLE MACHINED ±.5° ANGLE FORMED ±1° TWO PLACE .XX ±.03 THREE PLACE .XXX ±.010 HOLE Ø MATERIAL FINISH </small>		<small> INTERPRET DIM AND TOLERANCE PER ASME Y14.5M/1995 THIRD ANGLE PROJECTION </small>	<small> SIZE PART NO. REV D 878802 01 DO NOT SCALE DRAWING SHEET 1 OF 1 </small>