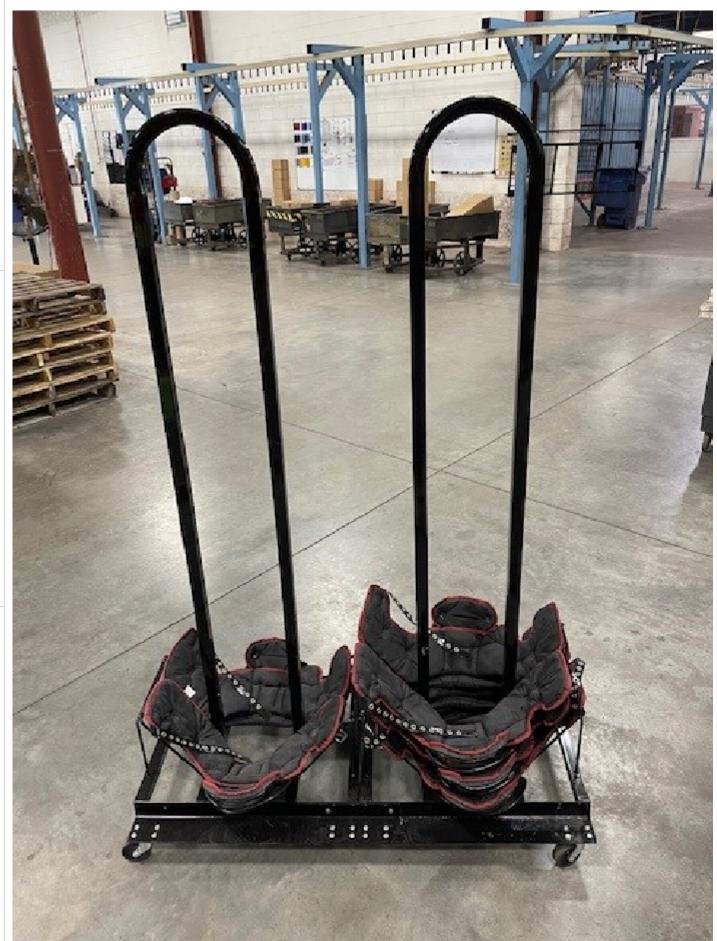
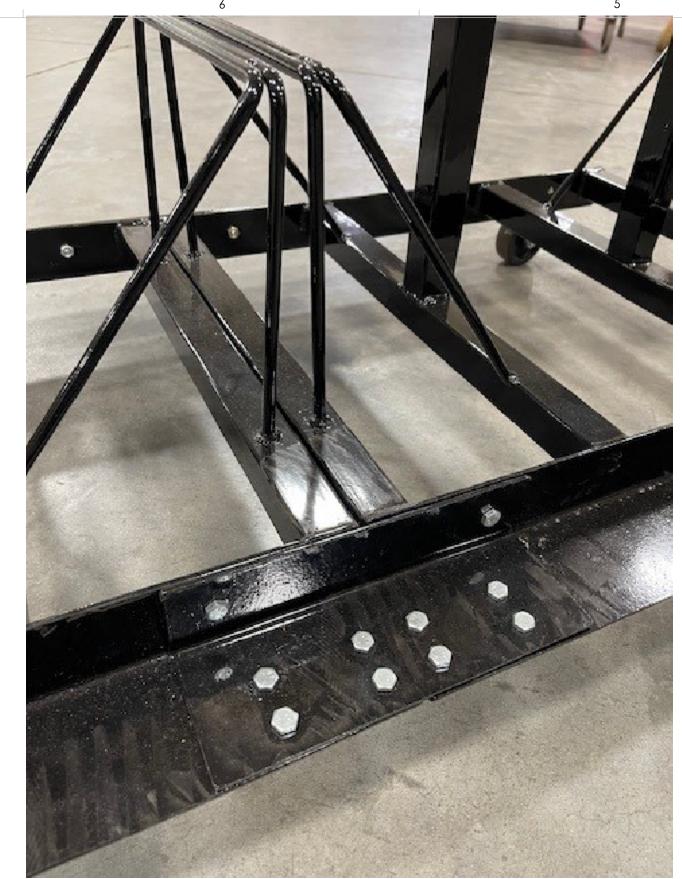


UNIT SHOWN ASSEMBLED





STEP 1
PLACE WELDMENTS TOGETHER AS
SHOWN IN IMAGE - USE JOINER
PLATES ALONG WITH 10 BOLTS
(1/4-20 X 1/2") & 1/4" NUTS EACH
SIDE AND FASTEN TOGETHER AS
SHOWN.



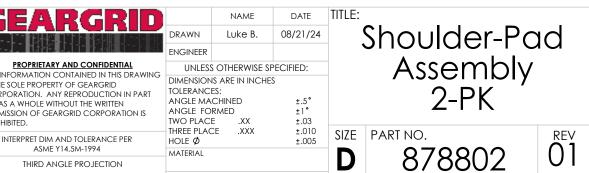
STEP 2
WITH UNIT TIPPED ON ITS SIDE USE 1/4-20 X 1/2" PHILLIPS HEAD SCREWS TO FASTEN THE CASTERS FROM THE BOTTOM SIDE AS SHOWN. USE 1/4" NUTS ON TOP TO SECURE.



SUPPLIES FOR EACH UNIT

Quantity Per Bill	Unit of Measure	Scrap Percent	Description
2.000	EACH	0.000%	Shoulder Pad Weldment, Single
4.000	EACH	0.000%	Caster, Swivel 3"
16.000	EA	0.000%	Screw-Machine-PH 1/4-20 X 1/2
20.000	EA	0.000%	Capscrew-Hx 1/4-20 X 1/2 Gr 5
36.000	EA	0.000%	Nut-Hx 1/4-20 Zinc
2.000	EACH	0.000%	Frame Support, Angle Joiner

STEP 3		
LOAD	SHOULDER	PADS



DO NOT SCALE DRAWING | SHEET 1 OF 1