

# GEAR GRID

## ASSEMBLY INSTRUCTIONS FOR THE AIR PACK RACK

**Tools Required:** 9/16 wrench, 7/16 wrench and 5/32 allen wrench.

**Total Shipping Cartons:** 1

**Parts Included:**

430030	WELDMENT, FRAME	2
430035	WELDMENT, BOTTLE SHELF	2
430036	TUBE, ZICO BRACKET SUPPORT	2
401101	CASTER, HEAVY	4
500119	CAPSCREW, HX HD 3/8-16 X 3/4 GR 5 ZINC	16
502593	CAPSCREW, BUT HD SOC, 1/4-20 X 1/2 STAINLESS	36
401004	CAPSCREW, HX HD 1/4-20 X 5-1/2" GR 5 ZINC	4
401005	WASHER, FLAT, 1/4" USS ZINC	28
401006	WEDGE NUT, GEARGRID	4
502636	PLUG, SQUARE, 2" SQ 10-14 GA,	8
500115	CAPSCREW, HX HD 1/4-20 X 2" GR 5 ZINC	12
502791	NUT, HX, NYLOCK 1/4-20 ZINC	12

**Step 1: Unpack components and flatten carton for use during assembly to protect Air Pack Rack from floor.**

**Step2: On each Frame place a 1/4-20 x 5-1/2 bolt with flat washer in hole in each spud and thread a "v-nut" on the end of the bolt. See Photo 1.**

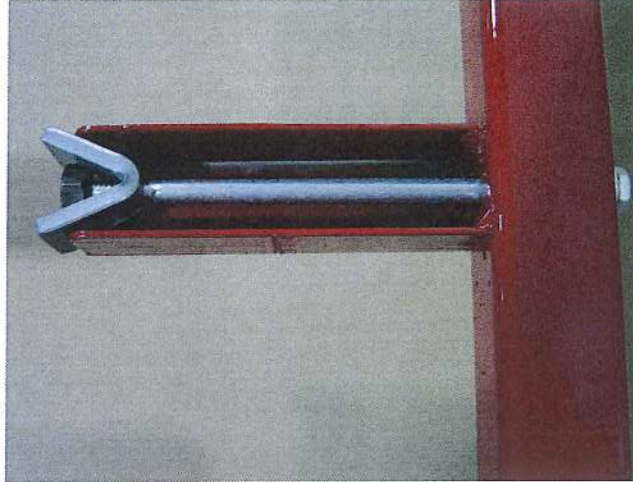


Photo 1

**Step3: Place frame weldment with channels facing up on cardboard. Slide (2) Bottle shelves onto larger channel, fasten with (8)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$  button head screws. Slide (2) Bracket support tubes onto smaller channel. . See Photo 2.**

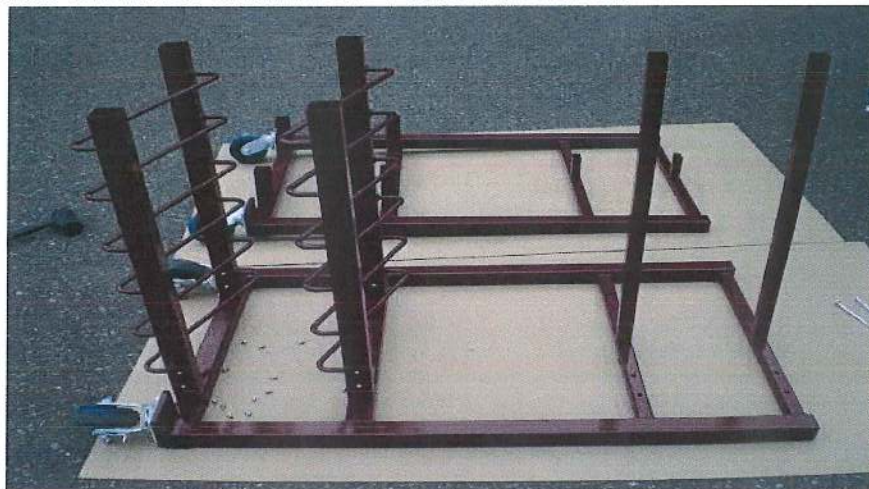
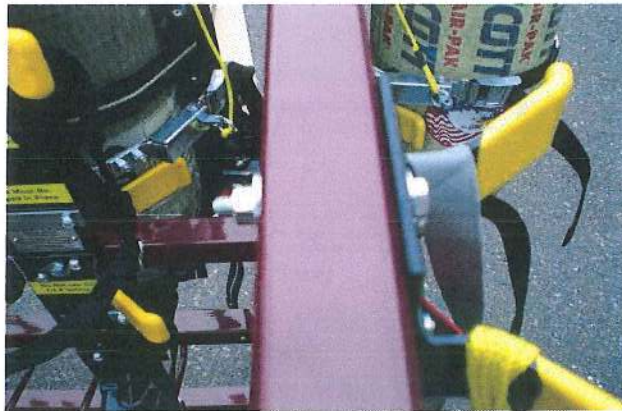


Photo 2

**Step 4: Lift and align second frame with channels and slide onto assembled portion of unit. Secure with (8)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$  button head screws and tighten hex bolts.**

**Step 5: Mount the casters using (4) 3/8" x 3/4" long hex bolts. Tighten all 3/8" caster bolts securely.**

**Step 6: Install air pack brackets with 1/4-20 x 2 bolt (2) 1/4 flat washers and (1) 1/4-20 locknut.**



**Photo 3**

**2008 GearGrid**

**Made in USA**